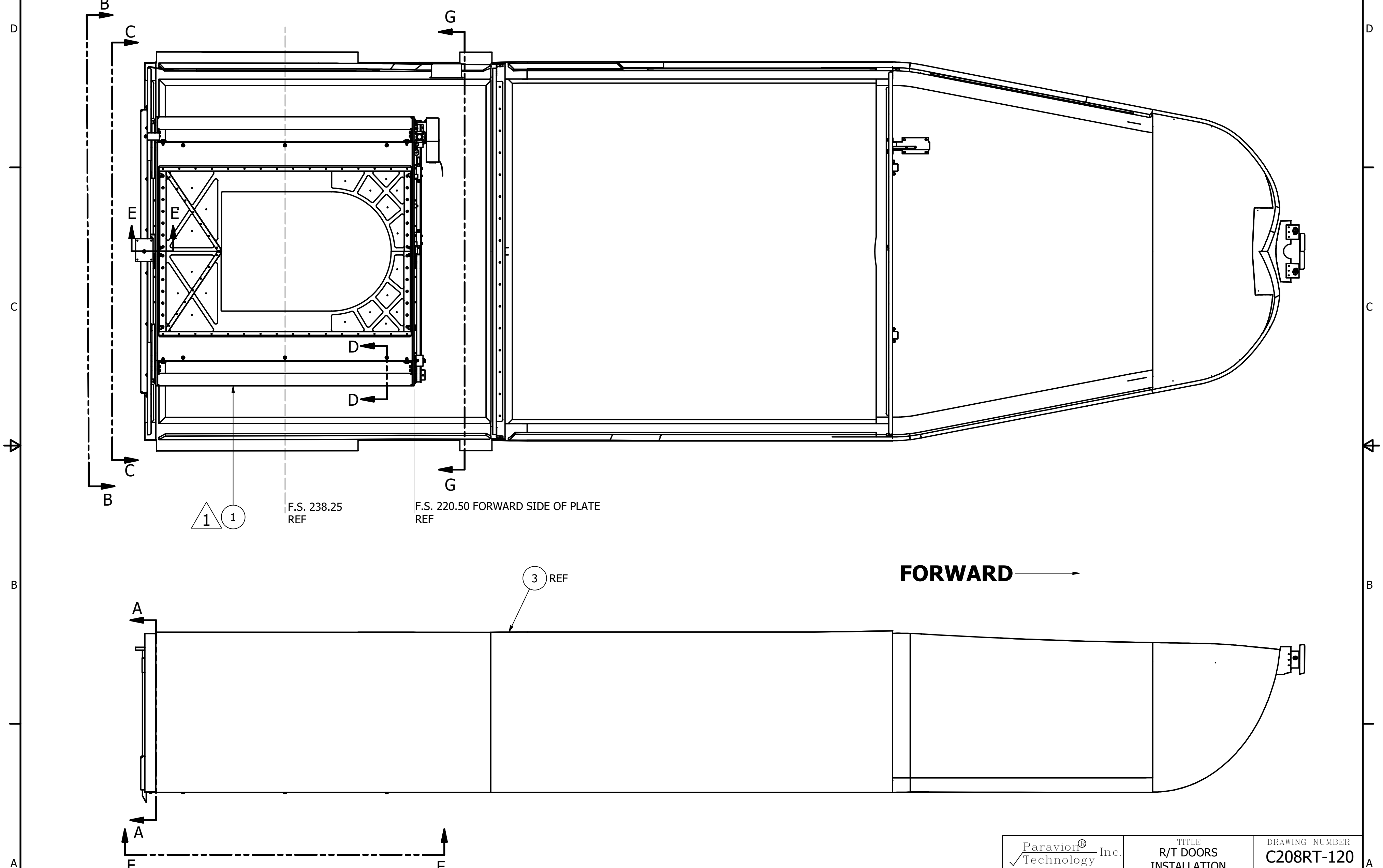


-1/-3 AFT INSTALLATION

-1 SHOWN



1 1 F.S. 238.25 REF F.S. 220.50 FORWARD SIDE OF PLATE REF

3 REF

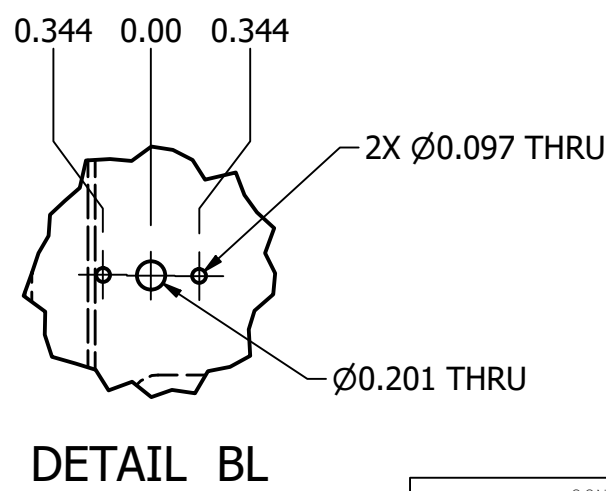
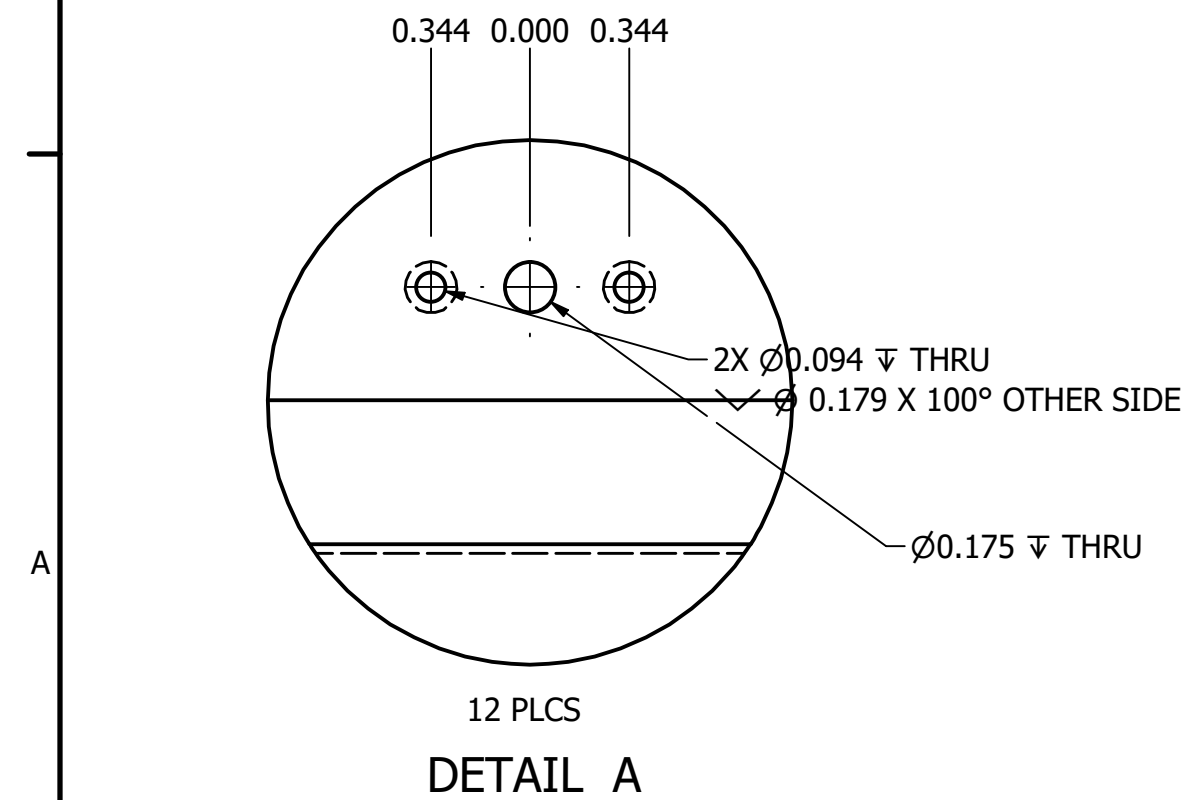
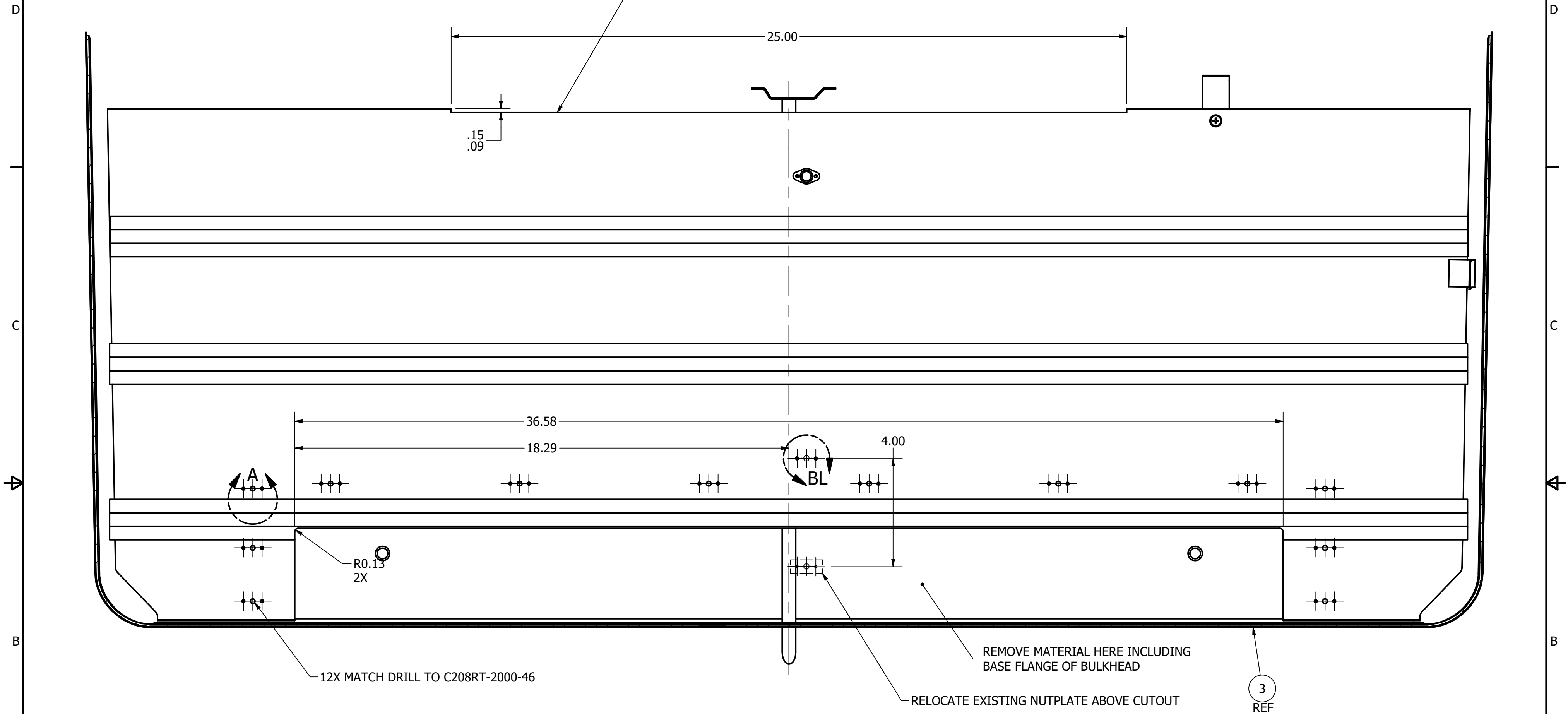
FORWARD →

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PROTO

Paravion [®] Technology Inc.		TITLE R/T DOORS INSTALLATION		DRAWING NUMBER C208RT-120	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°		DRAWN BY JT	CHK'D BY LS	APRVD. BY JT	DATE 10/5/17
THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING		REV F	ECO
3RD ANGLE PROJECTION		© 2017 PARAVION TECH. INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY INC.		SHEET 2 OF 10	

-1/-3 F.S. 257 CARGO POD
BULKHEAD MODIFICATION

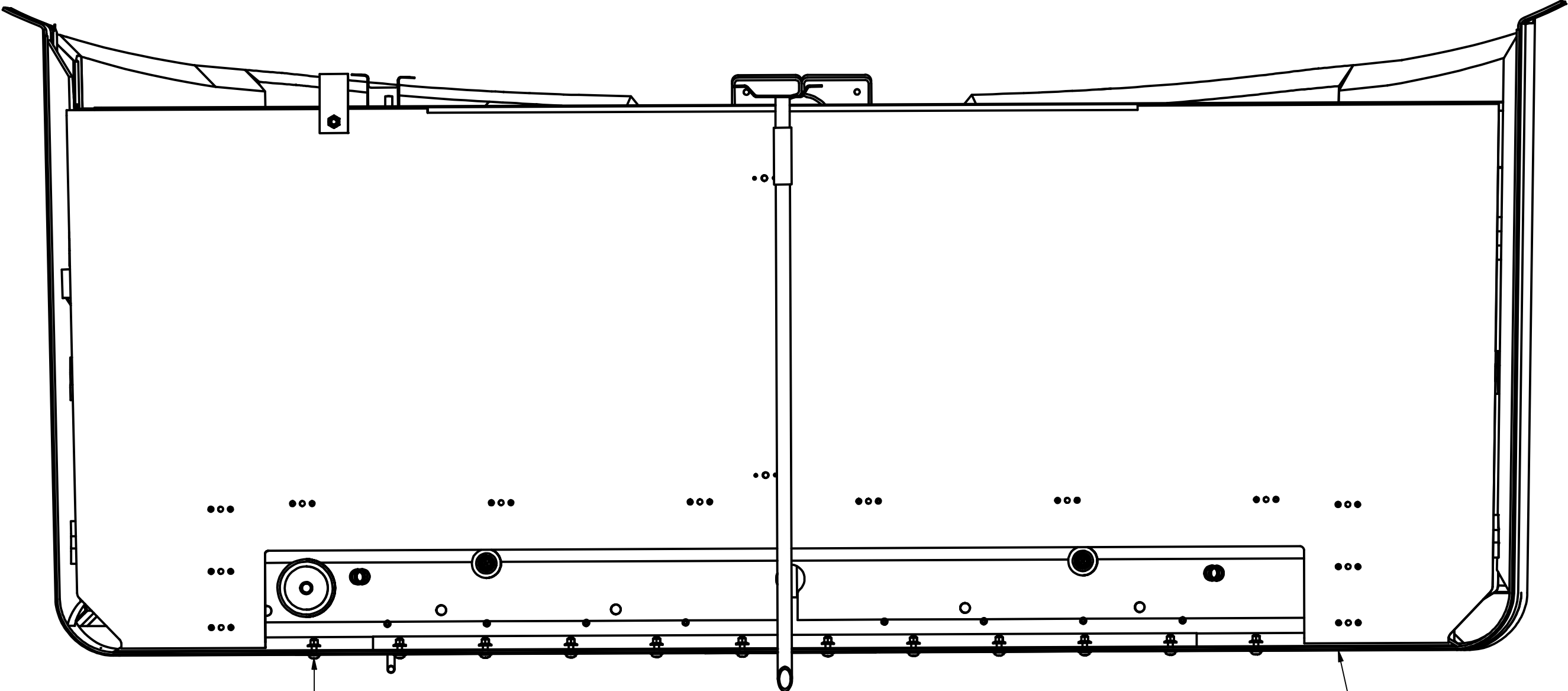


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-1/-3 F.S. 257 CARGO POD
BULKHEAD MODIFICATION



2X
9
11
6

VIEW B-B

3 REF

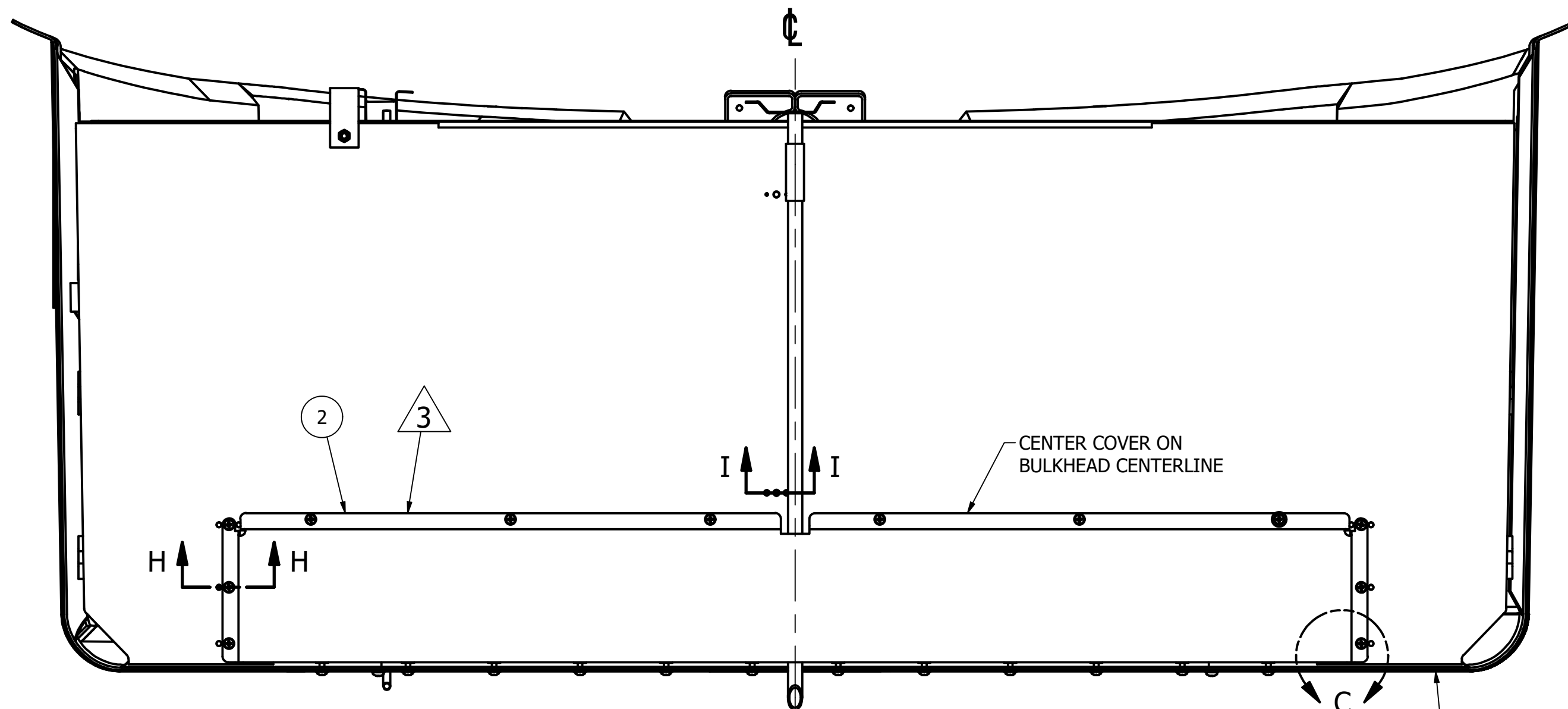
5 REPLACE EXISTING CARGO POD BULKHEAD HARDWARE
TORQUE TO 20-25 in-lbs
12 PLCS

Paravion [®] Technology		TITLE R/T DOORS INSTALLATION		DRAWING NUMBER C208RT-120	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°		DRAWN BY JT	CHK'D BY LS	APRVD. BY JT	DATE 10/5/17
		DO NOT SCALE DRAWING			REV F
THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		3RD ANGLE PROJECTION		SHEET 4 OF 10	

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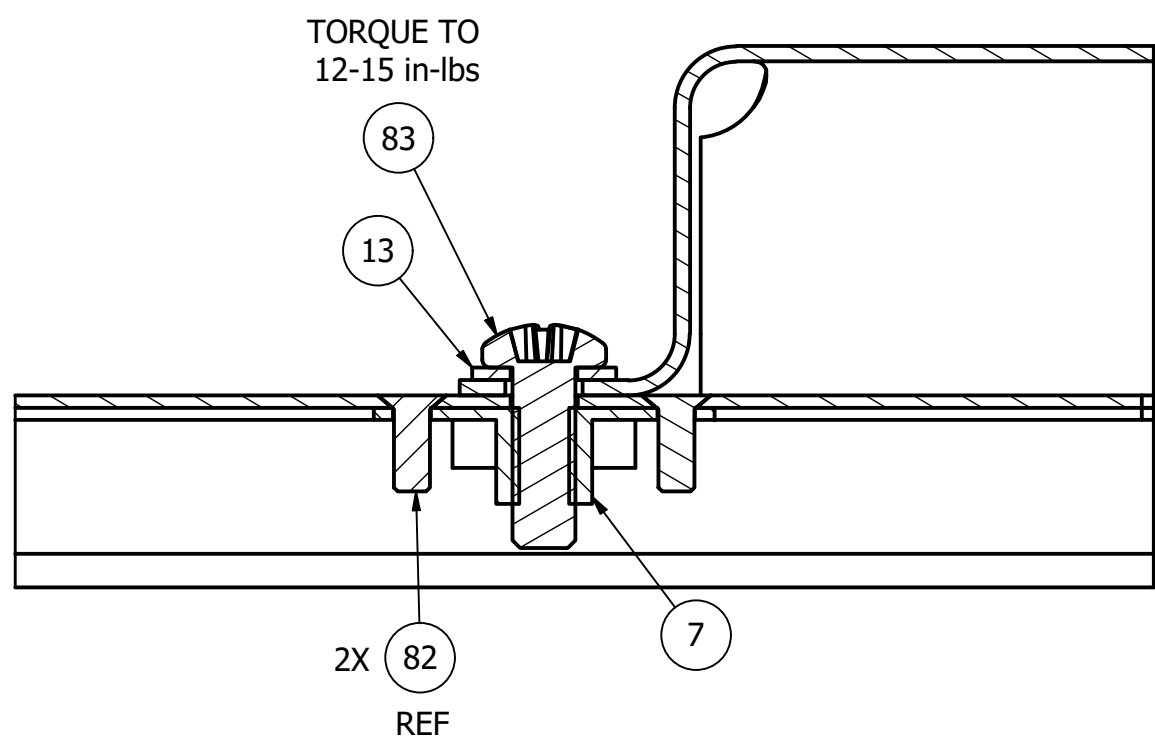
PROTO

-1/-3 AFT COVER INSTALLATION

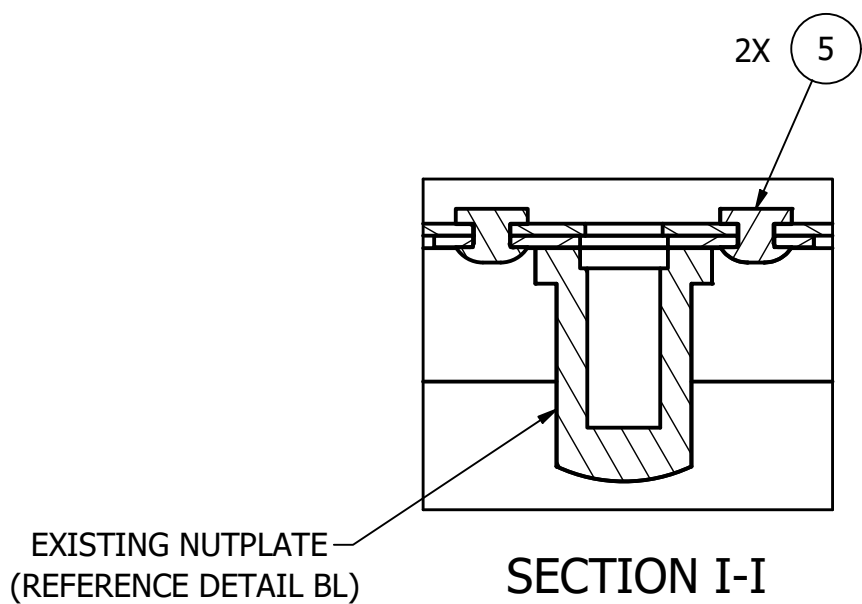


VIEW C-C

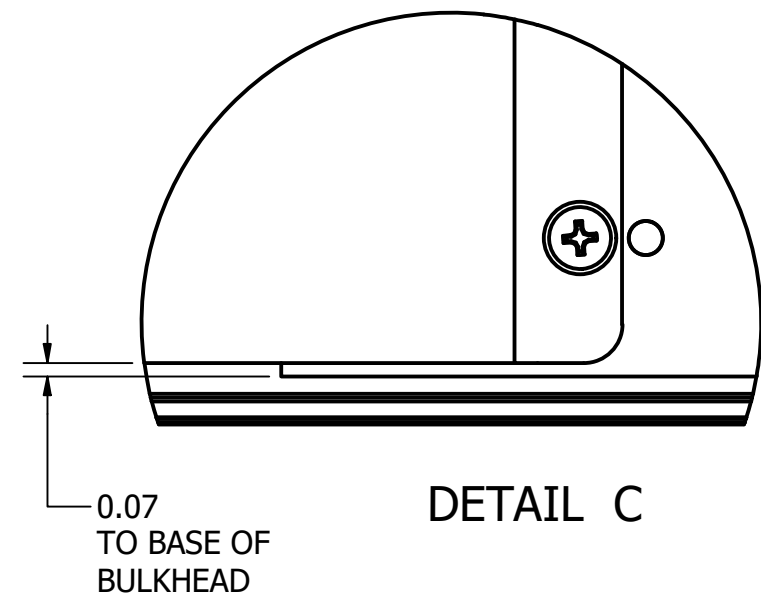
3 REF



SECTION H-H
12 PLCS




SECTION I-I



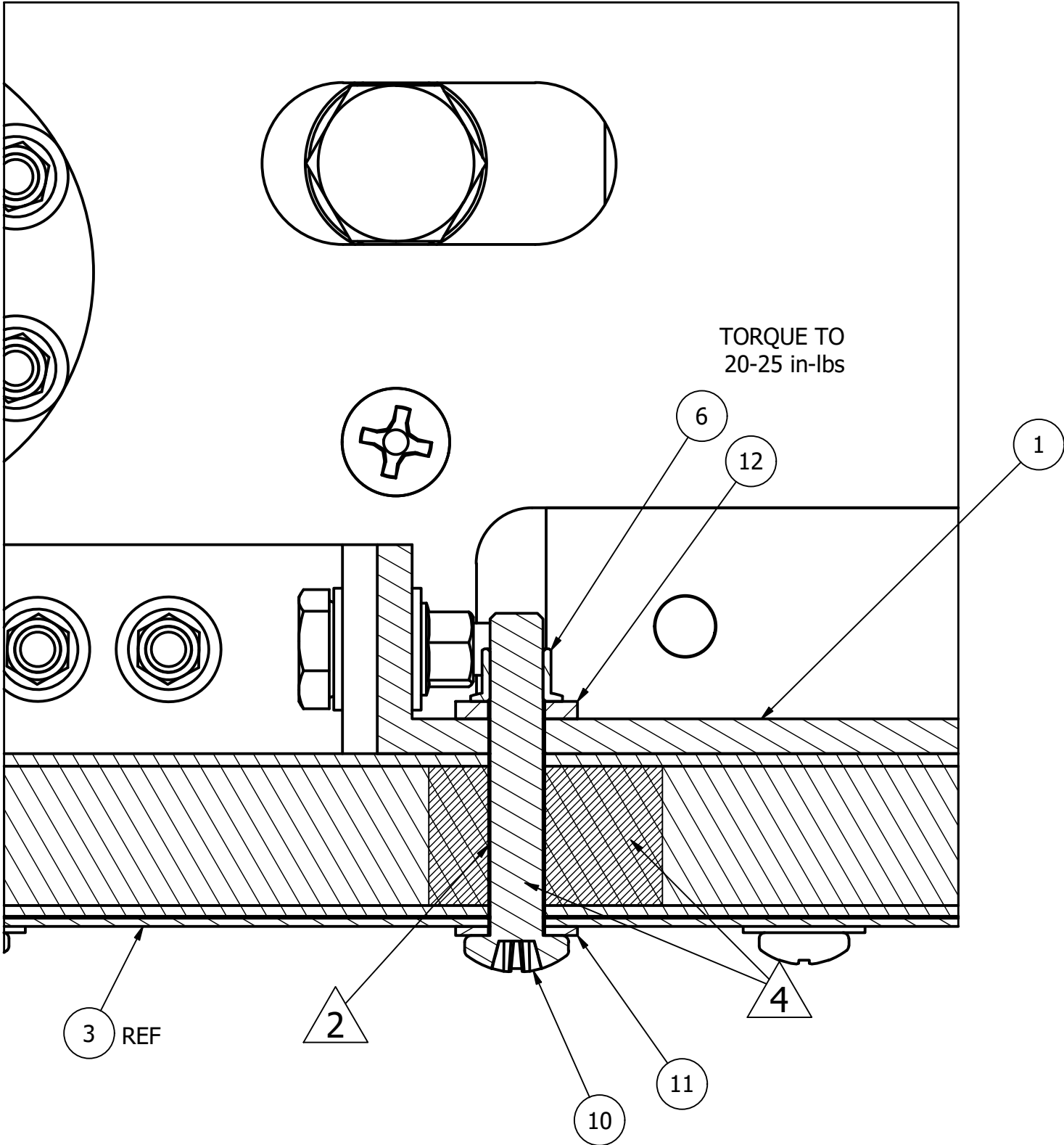
DETAIL C

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PROTO

Paravion® Technology Inc.		TITLE R/T DOORS INSTALLATION			DRAWING NUMBER C208RT-120		
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°	DRAWN BY	CHK'D BY	APRVD. BY	DATE	REV	ECO	
	JT	LS	JT	10/5/17	F		
					SHEET		
THREADS: INTERNAL CLASS 2B EXTERNAL CLASS 2A	3RD ANGLE PROJECTION	DO NOT SCALE DRAWING				5 OF 10	
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-1/-2/-3/-4 DOORS FASTENERS
-1 SHOWN



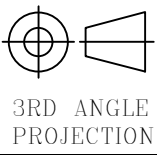
SECTION D-D
6 PLCS

	TITLE R/T DOORS INSTALLATION				DRAWING NUMBER C208RT-120	
	DRAWN BY JT	CHK'D BY LS	APRVD. BY JT	DATE 10/4/17	REV F	ECO
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = $\pm .1$.XX = $\pm .05$.XXX = $\pm .010$ ANGLES = $\pm 1^\circ$		DO NOT SCALE DRAWING			SHEET 6 OF 10	
					© 2017 PARAVION TECH. INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY INC.	

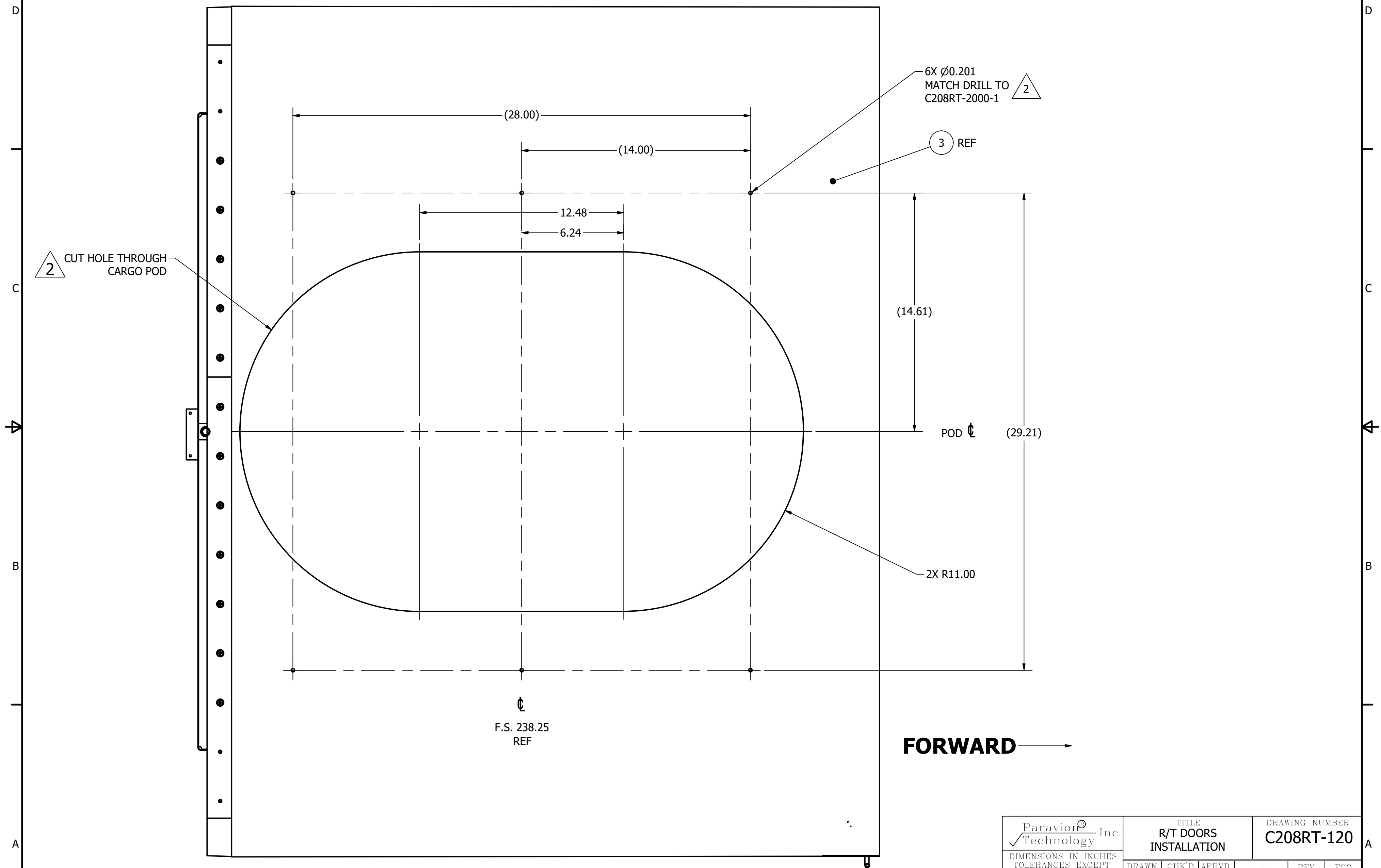
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PROTO

THREADS:
INTERNAL: CLASS 2B
EXTERNAL: CLASS 2A




-1/-3 AFT CARGO POD MODIFICATION



VIEW F-F

FORWARD

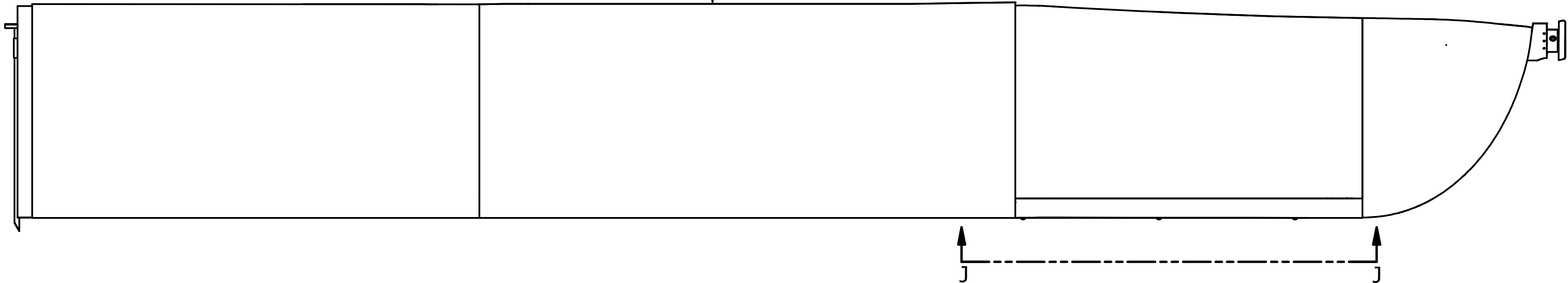
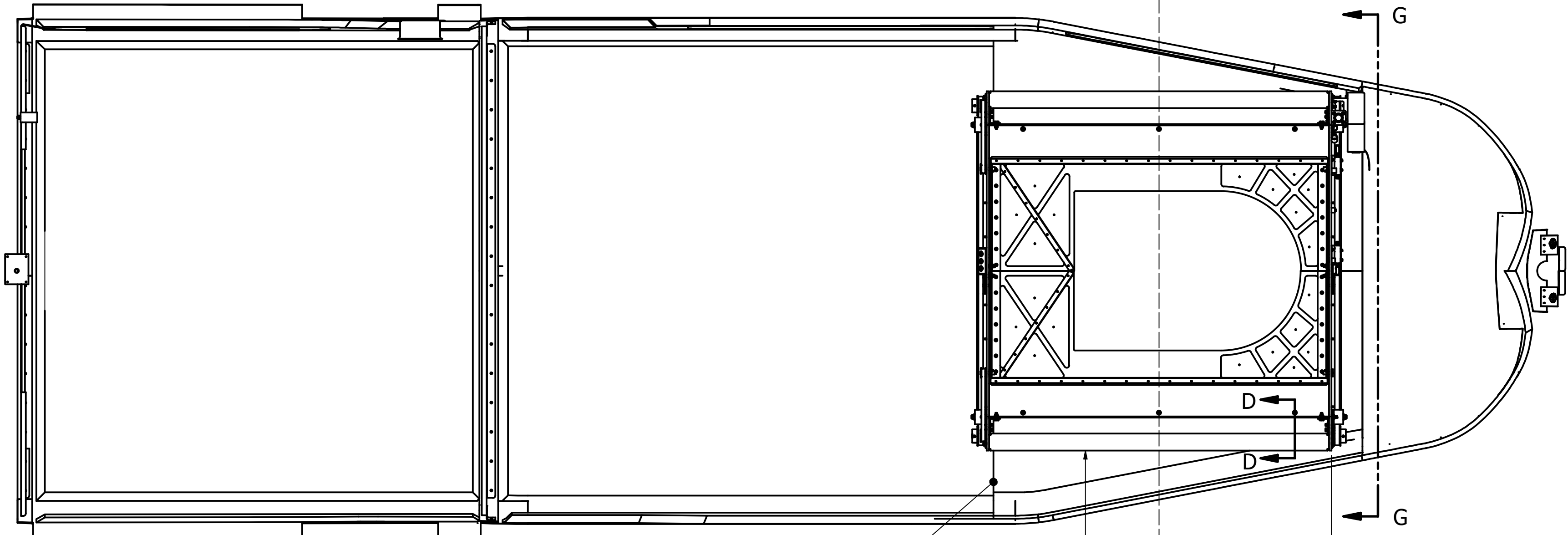
<div>Paravion[®] Technology Inc.</div>		TITLE R/T DOORS INSTALLATION			DRAWING NUMBER C208RT-120		
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XXX = ±.05 .XXX = ±.010 ANGLES=± 1'		DRAWN BY	CHK'D BY	APRVD. BY	DATE	REV	ECO
		JT	LS	JT	10/5/17	F	
0	THREADS: INTERNAL CLASS 2B EXTERNAL CLASS 2A		DO NOT SCALE DRAWING			SHEET	
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	3RD ANGLE PROJECTION						

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	PROTO
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-2/-4 FWD INSTALLATION

-2 SHOWN

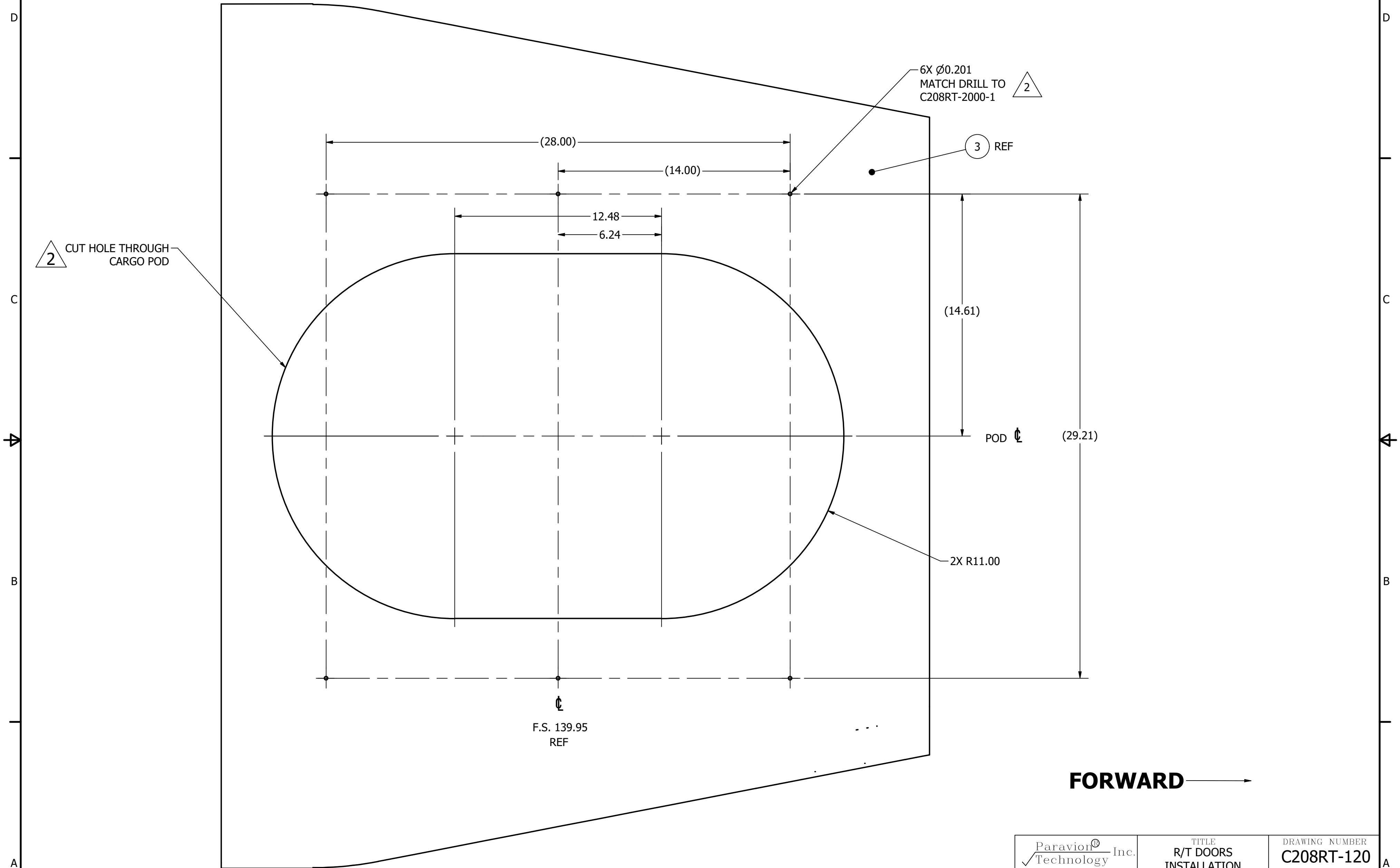


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<div>Paravion® Technology Inc.</div> <div>DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°</div> <div>THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A</div>	TITLE R/T DOORS INSTALLATION				DRAWING NUMBER C208RT-120	
	DRAWN BY	CHK'D BY	APRVD. BY	DATE	REV	ECO
	JT	LS	JT	10/5/17	F	
	<div></div>					
DO NOT SCALE DRAWING				SHEET		
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-2/-4 FWD CARGO POD MODIFICATION



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PROTO

Paravion [®] Technology Inc.		TITLE R/T DOORS INSTALLATION		DRAWING NUMBER C208RT-120	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°		DRAWN BY JT	CHK'D BY LS	APRVD. BY JT	DATE 10/5/17
THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING		REV F	ECO
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-1/-2/-3/-4 BONDING TEST

-1 SHOWN

INSTALLATION MUST BE TESTED TO VERIFY ELECTRICAL BOND

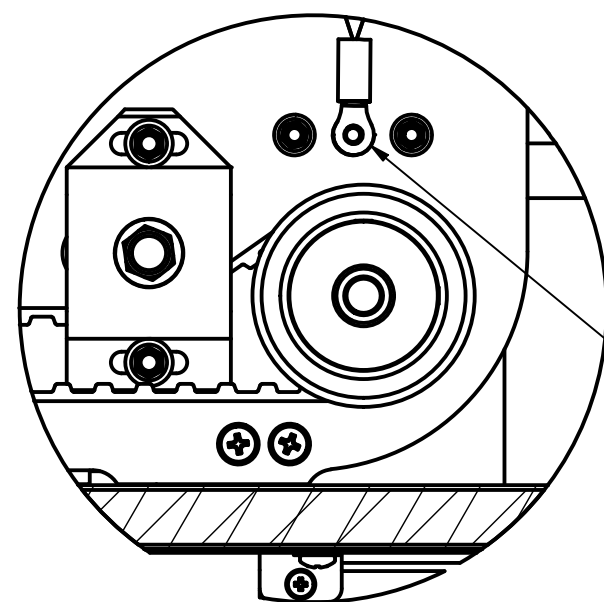
- INSTALL C208RT-2000-1 RT POD DOOR ASSEMBLY.
- ATTACH RT-1000-1 GROUNDING STRAP ASSEM TO DOOR MOTOR BRACKET SCREW AS SHOWN IN DETAIL D.
- USING CALIBRATED MILLIOHM METER, TEST RESISTANCE OF DOORS ASSEMBLY TO RETRACT FRAME AND LOAD RAIL, NOT TO EXCEED 7.5 MILLIOHM (0.0075 OHM). IF TROUBLESHOOTING IS REQUIRED, INDIVIDUAL JUNCTION RESISTANCES SHOULD NOT EXCEED 2.5 MILLIOHM (0.0025 OHM).

REMOVE MS27039-0809 SCREW AND CLAMP
MILLIOHM METER PROBE TO MASKED AREA
WITHOUT ANODIZED FINISH.

CLAMP MILLI-OHM METER PROBE TO
AREA WITHOUT ANODIZED FINISH
ON C208ELP-2250-5 LOAD RAIL.

7.5 mΩ MAX

SECTION G-G



BEFORE ELECTRICAL BOND TEST, ATTACH GROUND STRAP
UNDER WASHER. TORQUE SCREW TO 12-15 IN-LBS.

DETAIL D

DOOR MOTOR HIDDEN IN ABOVE VIEW

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THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING			SHEET 10 OF 10	
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Bill of Materials

*C208RT-120-1, REV. F

ITEM #	P/N	DESCRIPTION	-1 QTY	TYP
1	C208RT-2000-1	R/T POD DOOR ASSEMBLY	1	EA
2	C208RT-2000-46	COVER	1	EA
3	CARAVAN CARGO POD	CESSNA 208 CARGO POD (REF)	1	EA
4	MS20426AD3-3-5	RIVET	24	EA
5	MS20470AD3-3-5	RIVET	2	EA
6	MS21042L3	NUT	18	EA
7	MS21059L08	NUT PLATE	12	EA
8	MS27039-0804	SCREW	12	EA
9	MS27039-0809	SCREW	12	EA
10	MS27039-1-18	SCREW	6	EA
11	NAS1149C0332R	WASHER	30	EA
12	NAS1149D0363J	WASHER	6	EA
13	NAS1149FN832P	WASHER	12	EA
82	MS20426AD3-4	RIVET	24	EA
83	MS27039-0807	SCREW	12	EA

Bill of Materials

*C208RT-120-2, REV. F

ITEM #	P/N	DESCRIPTION	-2 QTY	TYP
1	C208RT-2000-1	R/T POD DOOR ASSEMBLY	1	EA
3	CARAVAN CARGO POD	CESSNA 208 CARGO POD (REF)	1	EA
6	MS21042L3	NUT	6	EA
10	MS27039-1-18	SCREW	6	EA
11	NAS1149C0332R	WASHER	6	EA
12	NAS1149D0363J	WASHER	6	EA

Bill of Materials

*C208RT-120-3, REV. F

ITEM #	P/N	DESCRIPTION	-3 QTY	TYP
1	C208RT-2000-2	R/T POD DOOR ASSEMBLY	1	EA
2	C208RT-2000-46	COVER	1	EA
3	CARAVAN CARGO POD	CESSNA 208 CARGO POD (REF)	1	EA
4	MS20426AD3-3-5	RIVET	24	EA
5	MS20470AD3-3-5	RIVET	2	EA
6	MS21042L3	NUT	18	EA
7	MS21059L08	NUT PLATE	12	EA
8	MS27039-0804	SCREW	12	EA
9	MS27039-0809	SCREW	12	EA
10	MS27039-1-18	SCREW	6	EA
11	NAS1149C0332R	WASHER	30	EA
12	NAS1149D0363J	WASHER	6	EA
13	NAS1149FN832P	WASHER	12	EA
82	MS20426AD3-4	RIVET	24	EA
83	MS27039-0807	SCREW	12	EA

Bill of Materials

*C208RT-120-4, REV. F

ITEM #	P/N	DESCRIPTION	-4 QTY	TYP
1	C208RT-2000-2	R/T POD DOOR ASSEMBLY	1	EA
3	CARAVAN CARGO POD	CESSNA 208 CARGO POD (REF)	1	EA
6	MS21042L3	NUT	6	EA
10	MS27039-1-18	SCREW	6	EA
11	NAS1149C0332R	WASHER	6	EA
12	NAS1149D0363J	WASHER	6	EA